# Ecomass® 705ZD70

### Acrylonitrile Butadiene Styrene

### **Ecomass Technologies**

### Message:

Ecomass® 705ZD70 is an Acrylonitrile Butadiene Styrene (ABS) material filled with tungsten. It is available in North America for extrusion. Important attributes of Ecomass® 705ZD70 are:

**Good Toughness** 

Non-Toxic

Rigid

General Information			
Filler / Reinforcement	Tungsten		
Features	High Specific Gravity		
	Medium Rigidity		
	Non-Toxic		
	Ultra High Toughness		
Uses	Radiation Shielding		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	3.00	g/cm³	ISO 1183
Molding Shrinkage - Flow (4.00 mm)	0.40 to 0.60	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	30.0	MPa	ISO 527-2
Flexural Modulus	2900	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	6.0	kJ/m²	ISO 180/A
Injection	Nominal Value	Unit	
Drying Temperature	71.1 to 82.2	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	249 to 288	°C	
Mold Temperature	37.8 to 65.6	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	71.1 to 82.2	°C	
Drying Time	2.0 to 4.0	hr	
Melt Temperature	249 to 288	°C	

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

