

BMC 604

Thermoset Polyester

Bulk Molding Compounds, Inc.

Message:

BMC 604 molding compound is a low-cost, mineral filled glass-fiber-reinforced polyester compound suitable for compression, transfer and stuffer injection molding. It is a general purpose material with medium impact strength and good overall electrical properties. Typical applications include slip rings, commutators and brush holders. BMC 604 molding compound is produced in extruded form in a range on industrial colors. It is available in logs up to 12 inches in length or as precut slugs, of specific weight, in diameters 1" to 2 1/2" . Within this range, smaller diameters are supplied as multiple extrusion and weight tolerances are plus or minus 5 %, up to a maximum of plus or minus 15 grams.

General Information			
Filler / Reinforcement	Glass\Mineral		
Features	General Purpose		
	Good Electrical Properties		
	Medium Impact Resistance		
Uses	Communication Applications		
	General Purpose		
Appearance	Colors Available		
Forms	BMC - Bulk Molding Compound		
Processing Method	Compression Molding		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.05	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.13	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	30 to 40		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	27.6 to 41.4	MPa	ASTM D638
Flexural Strength	110 to 138	MPa	ASTM D790
Compressive Strength	193 to 228	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	110 to 210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength ¹	13	kV/mm	ASTM D149
Arc Resistance	180	sec	ASTM D495


Comparative Tracking Index (CTI)	500	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.59 mm	HB		
3.18 mm	HB		
6.35 mm	HB		
Injection	Nominal Value	Unit	
Mold Temperature	138 to 166	°C	
NOTE			
1.	Method A (Short-Time)		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
 Phone: +86 13424755533
 Email: sales@su-jiao.com
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT