## SIBUR Synthetic Rubber BR-1243 Nd Grade D

High Cis Polybutadiene Rubber SIBUR, LLC

## Message:

Synthetic polybutadiene rubber BR-1243 Nd is a product of polymerization of butadiene in solution in the presence of rare-earth metal-base catalysts with addition of an antioxidant, which contains at least 96% of 1,4-cis-bonds. The polymer contains no nitrosamines or substances that may be a source of nitrosamines.

Product characteristics: Appearance - bale of white to light-yellow color; weight of a bale -  $(30 \pm 1)$  kg; packing - a metal container, a plastic container; shelf life - one (1) year since the date of manufacture.

| General Information                      |               |      |             |
|--|---------------|------|-------------|
| Additive                                 | Antioxidant 2 |      |             |
| Appearance                               | White         |      |             |
| Forms                                    | Bale          |      |             |
| Physical                                 | Nominal Value | Unit | Test Method |
| Mooney Viscosity (ML 1+4, 100°C)         | 58 to 66      | MU   | ASTM D1646  |
| Ash Content                              | < 0.70        | %    | ASTM D5667  |
| Volatile Matter                          | < 0.80        | %    | ASTM D5668  |
| Rheometer MDR 2000 <sup>1</sup>          |               |      | ASTM D5289  |
| Maximum Torque (MH) : 160°C              | 16.4 to 22.0  | dNm  |             |
| Minimum Torque (ML) : 160°C              | 2.40 to 3.80  | dNm  |             |
| Prevulcanization start time (ts1): 160°C | 2.3 to 4.5    | min  |             |
| Time to 50% vulcanization (T'50) : 160°C | 5.5 to 8.5    | min  |             |
| Time to 90% vulcanization (T'90) : 160°C | 9.0 to 13.0   | min  |             |
| Elastomers                               | Nominal Value | Unit | Test Method |
| Tensile Stress (300% Strain)             | 11.0          | МРа  | ASTM D3189  |
| Tensile Strength (Yield)                 | 17.0          | MPa  | ASTM D3189  |
| Tensile Elongation (Break)               | 360           | %    | ASTM D3189  |
| NOTE                                     |               |      |             |

deformation of 0.5°, MH at 30 min

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## Recommended distributors for this material

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