

Braskem PP H 502HC

Polypropylene Homopolymer

Braskem

Message:

Description:
H 502HC is a low melt flow rate homopolymer, designed for very high stiffness/toughness applications with good processability. This product exhibits excellent chemical resistance and barrier properties.

Applications:
High stiffness parts; Domestic appliances; Disposable cups and plates; Hot packaging.

General Information			
Features	Barrier Resin		
	Good Chemical Resistance		
	Good Processability		
	High Stiffness		
	Homopolymer		
	Non-Toxic		
Uses	Appliances		
	Cups		
	Engineering Parts		
	Industrial Applications		
	Packaging		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Injection Molding		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.905	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.3	g/10 min	ASTM D1238, ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale, Injection Molded	110		ASTM D785
R-Scale	110		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, Injection Molded)	39.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Yield, Injection Molded)	7.0	%	ASTM D638, ISO 527-2
Flexural Modulus			

1% Secant : Injection Molded	2100	MPa	ASTM D790
Injection Molded	2200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C, Injection Molded	20	J/m	ASTM D256
23°C, Injection Molded	3.3	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, Injection Molded	130	°C	ASTM D648
0.45 MPa, Unannealed	130	°C	ISO 75-2/B
1.8 MPa, Unannealed, Injection Molded	68.0	°C	ASTM D648
1.8 MPa, Unannealed	68.0	°C	ISO 75-2/A
Vicat Softening Temperature	160	°C	ISO 306/A, ASTM D1525 ¹
Optical	Nominal Value	Unit	Test Method
Haze	46	%	ISO 13468-1
NOTE			

1. Loading 1 (10 N)

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