

Anjacom® 055/80-GFK 5/15 Black 91220

Polycarbonate + ABS
Almaak International GmbH

Message:

Anjacom® 055/80-GFK 5/15 Black 91220 is a Polycarbonate + ABS (PC+ABS) material filled with 15% glass bead and 5.0% glass fiber. It is available in Europe for injection molding.
Important attributes of Anjacom® 055/80-GFK 5/15 Black 91220 are:
Flame Rated
Low Shrinkage

General Information			
Filler / Reinforcement	Glass Bead,15% Filler by Weight		
	Glass Fiber,5.0% Filler by Weight		
Features	Low Shrinkage		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.29	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	20.0	cm³/10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.30	%	
Flow	0.30	%	
Water Absorption			ISO 62
23°C, 24 hr	0.60	%	
Equilibrium, 23°C, 50% RH	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4500	MPa	ISO 527-2/1
Tensile Stress (Break)	65.0	MPa	ISO 527-2/5
Tensile Strain (Break)	4.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	45	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	120	°C	ISO 75-2/A
Vicat Softening Temperature	135	°C	ISO 306/B50
Flammability	Nominal Value	Test Method	
Flame Rating (1.60 mm)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	95.0	°C	

Drying Time	2.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60.0 to 90.0	°C

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Recommended distributors for this material

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