# CERTENE™ PBM-20H

### Polypropylene Impact Copolymer

#### Muehlstein

### Message:

PBM-20H is a certified prime grade for injection molding applications needing Medium Impact Performance. PBM-20H is designed for products needing Long-Term Heat-Aging resistance.

General Information			
Features	Impact copolymer		
	Good heat aging resistance		
	Medium impact resistance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	20	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, Injection Molded)	26.9	MPa	ASTM D638
Flexural Modulus - 1% Secant <sup>2</sup>	1210	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection			
Molded)	91	J/m	ASTM D256
Additional Information			
Tests made on injection-molded specimens molded according to ASTM D 4101.			
NOTE			
1.	50 mm/min		
2.	1.3 mm/min		

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#### Recommended distributors for this material

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