# Abstron SE22FR

# Acrylonitrile Butadiene Styrene

### Bhansali Engineering Polymers Limited

#### Message:

Abstron SE22FR is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by extrusion and is available in Asia Pacific. Characteristics include:

Flame Rated

RoHS Compliant

Flame Retardant

General Information			
UL YellowCard	E149856-223706		
Additive	Flame Retardant		
Features	Flame Retardant		
RoHS Compliance	RoHS Compliant		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.17	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0			
kg)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	106		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, 3.20 mm, Injection Molded)	37.3	MPa	ASTM D638
Flexural Modulus <sup>2</sup> (6.40 mm, Injection Molded)	2160	МРа	ASTM D790
Flexural Strength <sup>3</sup> (6.40 mm, Injection Molded)	57.9	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm, Injection Molded	230	J/m	
23°C, 6.40 mm, Injection Molded	200	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load <sup>4</sup> (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	82.0	°C	ASTM D648
Flammability	Nominal Value	<u> </u>	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
NOTE	·		
1.	Type I, 5.0 mm/min		
2.	5.0 mm/min		

3. 5.0 mm/min

4. Annealed at 75°C for 2 hr

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

