

EVALENE® PP PHF1001

Polypropylene Homopolymer

JG Summit Petrochemical Corporation

Message:

PP is used in making films, adhesive tapes, cigarette and candy wrappers, cosmetics, pharmaceutical and food packaging materials.

High Clarity. Hot-Fill Applications. Living Hinge.

Evalene® Random Copolymer PP is widely used in the following applications:

Injection Molding: Houseware, lunch boxes and pencil cases with "living hinges"

Blow Molding: Baby bottles, bottles for juice, tea, water, medicine, and cosmetics

Good Economics. Hot-Fill Applications. Excellent Film Clarity. Good Tenacities.

Evalene® Homopolymer PP is the material of choice for a host of applications:

Tape Extrusion: Woven bags for rice, cement and industrial chemicals

Films: Bi-axially oriented, cast and inflation films for tapes, packaging, and labels

Injection Molding: Monobloc furnitures, pails, houseware, containers, toys, caps

Thermoforming: Fastfood containers, mineral water cups

General Information			
Features	Homopolymer		
	Definition, high		
	Good demoulding performance		
Uses	Packaging		
	Films		
	Food packaging		
Agency Ratings	FDA not rated		
Forms	Particle		
Processing Method	Film extrusion		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	98		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 1% Secant ¹ (Injection Molded)	1400	MPa	ASTM D638
Tensile Strength ² (Yield, Injection Molded)	35.0	MPa	ASTM D638
Tensile Elongation ³ (Yield, Injection Molded)	21	%	ASTM D638
Flexural Modulus - 1% Secant ⁴ (Injection Molded)	1280	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection Molded)	22	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	90.0	°C	ASTM D648
Peak Melting Temperature ⁵	163	°C	ASTM D3418
Extrusion	Nominal Value	Unit	
Melt Temperature	195 - 210	°C	
Extrusion instructions			
Chill Roll Temperature: 25 to 30°C			
NOTE			
1.	5.0 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	1.3 mm/min		
5.	10°C/min, 2nd heating		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

