

# SILVER® PE 1044.GH

High Density Polyethylene

Guangdong Silver Age Sci & Tech. Co., Ltd

## Message:

SILVER® Modified Polyolefin includes modified polyethylene and modified polypropylene. Modified polyethylene is mainly applied to cable jacket. Black polyethylene compound is composed of polyethylene resin, carbon black, antioxidant and so on. Black polyethylene compound is applied to communication cable, control cable, signal cable, power cable, optical cable and submarine cable. It conforms to GB15065-94 Standard. Modified PP including flame resistant, glass fiber and mineral reinforced and weather-resistant, is widely applied in electronic & electrical appliances, household appliances, auto accessories, lightings, mechanical components and sockets, and so on. In addition, we develop new products according to customer's specific requirements.

Characteristics:

extrusion grade HDPE

Applications:

cable jacket

| General Information                           |                             |                   |
|---|-----------------------------|-------------------|
| Additive                                      | Antioxidant<br>Carbon Black |                   |
| Features                                      | Antioxidant<br>High Density |                   |
| Uses  | Cable Jacketing             |                   |
| Appearance                                    | Black                       |                   |
| Processing Method                             | Extrusion                   |                   |
| Physical                                      | Nominal Value               | Unit              |
| Specific Gravity                              | 0.928 to 0.958              | g/cm <sup>3</sup> |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)     | < 0.50                      | g/10 min          |
| Environmental Stress-Cracking Resistance (F0) | > 500                       | hr                |
| Carbon Black Content                          | 2.4 to 2.9                  | %                 |
| Extruder Screw L/D Ratio                      | 22.0:1.0 to 26.0:1.0        |                   |
| Mechanical                                    | Nominal Value               | Unit              |
| Tensile Strength                              |                             |                   |
| Yield   | > 16.0                      | MPa               |
| --  | > 20.0                      | MPa               |
| Tensile Elongation                            |                             |                   |
| Break <sup>1</sup>                            | > 180                       | %                 |
| Break <sup>2</sup>                            | > 650                       | %                 |
| Thermal                                       | Nominal Value               | Unit              |
| Brittleness Temperature                       | < -76.0                     | °C                |
| Vicat Softening Temperature                   | > 110                       | °C                |
| Electrical                                    | Nominal Value               | Unit              |

|                             |          |         |
|-----------------------------|----------|---------|
| Volume Resistivity          | > 1.0E+6 | ohms·cm |
| Dielectric Strength         | > 25     | kV/mm   |
| Dielectric Constant (1 MHz) | < 2.75   |         |
| Dissipation Factor          | < 5.0E-3 |         |

| Extrusion             | Nominal Value | Unit |
|-----------------------|---------------|------|
| Drying Temperature    | 80.0          | °C   |
| Drying Time           | 2.0           | hr   |
| Cylinder Zone 1 Temp. | 190 to 195    | °C   |
| Cylinder Zone 3 Temp. | 195 to 200    | °C   |
| Cylinder Zone 5 Temp. | 200 to 205    | °C   |
| Die Temperature       | 205 to 210    | °C   |

| NOTE |                       |  |
|------|-----------------------|--|
| 1.   | under low temperature |  |
| 2.   | 100 mm/min            |  |

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