# Kanghui KH2100F

## Polybutylene Terephthalate

### Yingkou Kanghui Petrochemical Co., LTD.

#### Message:

PBT is made from PTA and BD which form into polybutylene terephthalate (referred as PBT) after the continuous process of esterification and polycondensation. It is a kind of crystalline and thermoplastic polyester with the features of high heat resistance, toughness, fatigue resistance, high insulation resistance, dimensional stability, preferable elasticity and dyeing property and used in the field of automotive, electronic and electrical appliances, industrial machinery, civil and industrial textile, polymer alloy and blending industry, etc..

General Information	
Features	Good dimensional stability
	Fatigue resistance
	Heat resistance, high
	Good toughness
Uses	Electrical/Electronic Applications
	Electrical appliances
	Industrial application
	Mixing
	Application in Automobile Field

Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.30 - 1.32	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (250°C/2.16					
kg)	23 - 30	g/10 min	ASTM D1238		
Color b	1.00 - 3.00		Q/KHS001		
Color L	> 95.0		Q/KHS001		
Particle Mass	1.90 - 2.10	g/100 pcs	Q/KHS001		
Intrinsic Viscosity	0.99 - 1.0	dl/g	Q/KHS001		
Moisture Content		wt%	Q/KHS001		
Ash Content		mg/kg	Q/KHS001		
Carboxyl End Groups		mol/t	Q/KHS001		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	50.0 - 60.0	MPa	ASTM D638		
Tensile Elongation (Break)	> 150	%	ASTM D638		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	> 39	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Melting Temperature	> 222	°C	Q/KHS001		
Electrical	Nominal Value	Unit	Test Method		
Dielectric Strength (2.00 mm)	> 20	kV/mm	ASTM D149		

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