

# Absolac® 380

Acrylonitrile Butadiene Styrene  
Styrolution

Message:

Absolac 380 is a high gloss, very high flow grade

General Information			
Features	Highlight		
	High liquidity		
Uses	Computer components		
	Electrical appliances		
	Furniture		
	Business equipment		
	Shell		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	> 35	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	450	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact <sup>1</sup> (23°C, 6.35 mm)	> 13.0		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.0	°C	ASTM D1525 <sup>2</sup>
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	98		ASTM D523
NOTE			
1.	0.01 in Notch Radius		
2.	标准 B (120°C/h), 载荷2 (50N)		

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