

# SEQUEL® 2384 NAT

Polypropylene  
LyondellBasell Industries

Message:

Sequel 2384 NAT thermoplastic polyolefin material is typically used for large molded-in-color automotive interior applications that require stiffness and dimensional stability over a broad temperature range. This material is specifically used in laser-scorable air-bag or instrument-panel applications.

General Information		
Features	Good dimensional stability	
	Rigid, good	
Uses	Car interior parts	
	Car dashboard	
Processing Method	Injection molding	
Physical	Nominal Value	Unit
Density (23°C)	1.01	g/cm <sup>3</sup>
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17	g/10 min
Mechanical	Nominal Value	Unit
Tensile Strength <sup>1</sup> (Yield, 23°C)	20.0	MPa
Flexural Modulus <sup>2</sup> (23°C)	1630	MPa
Impact	Nominal Value	Unit
Multi-Axial Instrumented Impact Energy <sup>3</sup> (23°C, 3.20 mm)	20.0	J
NOTE		
1.	50 mm/min	
2.	2.0 mm/min	
3.	2.2 m/sec	

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