# Elastocon® CLR35

#### Thermoplastic Elastomer

### **Elastocon TPE Technologies**

### Message:

General Information

Elastocon® CLR35 is a transparent thermoplastic elastomer that has been developed for applications that require resilience, high strength properties and a good surface finish. Elastocon® CLR35 is FDA compliant and well suited for consumer goods and industrial applications requiring U.V. stability. Elastocon® CLR35 is supplied as ready to use pellets in 40 lb. quantities.

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Features	High strength			
	Good UV resistance			
	Excellent appearance			
	Elastic			
Uses	Industrial application			
	Consumer goods application field			
Agency Ratings	FDA not rated			
Appearance	Clear/transparent			
Forms	Particle			
Processing Method	Blow molding			
	Extrusion			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.900	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Hardness  Durometer Hardness (Shore A)	Nominal Value	Unit	Test Method ASTM D2240	
		Unit Unit		
Durometer Hardness (Shore A)	38		ASTM D2240	
Durometer Hardness (Shore A) Elastomers	38 Nominal Value	Unit	ASTM D2240 Test Method	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength	38  Nominal Value  0.830	Unit MPa	ASTM D2240 Test Method ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)	38  Nominal Value  0.830  10.2	Unit MPa MPa	ASTM D2240 Test Method ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength	38  Nominal Value  0.830  10.2  790	Unit MPa MPa %	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength  Injection	38  Nominal Value  0.830  10.2  790  25.9	Unit MPa MPa % kN/m	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)	38  Nominal Value  0.830  10.2  790  25.9  Nominal Value	Unit MPa MPa % kN/m Unit	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength  Injection  Rear Temperature	38  Nominal Value  0.830  10.2  790  25.9  Nominal Value  177 - 182	Unit MPa MPa % kN/m Unit	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength  Injection  Rear Temperature  Middle Temperature	38  Nominal Value  0.830  10.2  790  25.9  Nominal Value  177 - 182  193 - 199	Unit MPa MPa % kN/m Unit °C °C	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength  Injection  Rear Temperature  Middle Temperature  Front Temperature	38  Nominal Value  0.830  10.2  790  25.9  Nominal Value  177 - 182  193 - 199  204 - 216	Unit MPa MPa % kN/m Unit °C °C	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	
Durometer Hardness (Shore A)  Elastomers  Tensile Stress (100% Strain)  Tensile Strength  Tensile Elongation (Break)  Tear Strength  Injection  Rear Temperature  Middle Temperature  Front Temperature  Nozzle Temperature	38  Nominal Value  0.830  10.2  790  25.9  Nominal Value  177 - 182  193 - 199  204 - 216  204 - 216	Unit MPa MPa % kN/m Unit °C °C °C	ASTM D2240 Test Method ASTM D412 ASTM D412 ASTM D412	

Back Pressure	0.345 - 1.03	МРа	
Screw Compression Ratio	2.5:1.0 - 3.0:1.0		
Injection instructions			

#### Injection instructions

Elastocon® CLR35 thermoplastic elastomer compound does not require drying.

Extrusion	Nominal Value	Unit
Hopper Temperature	79	°C
Cylinder Zone 1 Temp.	149	°C
Cylinder Zone 5 Temp.	177	°C

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

