DAI-EL™ LT-303

Fluoroelastomer

DAIKIN AMERICA, INC.

Message:

DAI-EL LT-303 is a terpolymer suitable for various peroxide cure systems. LT-303 can be formulated to eliminate the post cure process. LT-303 is designed for transfer and compression molding applications that require a balance between good low temperature flexibility and high elongation.

General Information			
Features	Flexibility at low temperatures		
	Terpolymer		
	Extended tensile rate		
Uses	Washer		
	Seals		
Appearance	White		
	Pink		
Forms	Particle		
Processing Method	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.79	g/cm³	ASTM D792
Mooney Viscosity (ML 1+10, 121°C)	25	MU	ASTM D1646
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	69		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	2.60	MPa	ASTM D412
Tensile Strength (Yield)	18.0	MPa	ASTM D412
Tensile Elongation (Break)	350	%	ASTM D412
Compression Set (200°C, 70 hr)	25	%	ASTM D395
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air			ASTM D573
200°C, 70 hr	-1.0	%	ASTM D573
230°C, 70 hr	-15	%	ASTM D573
Change in Ultimate Elongation in Air			ASTM D573
200°C, 70 hr	-10	%	ASTM D573
230°C, 70 hr	-9.0	%	ASTM D573
Change in Durometer Hardness in Air			ASTM D573
Support a, 200°C, 70 hr	2.0		ASTM D573
Support a, 230°C, 70 hr	1.0		ASTM D573

Additional Information

All tests performed were performed under DAIKIN test methodsFluorine Content: 65%Curing characteristic, Measuring Temperature: 160°CCuring characteristic, Curelastomer: 2.3 minCuring characteristic, Measuring Temperature: 177°CCuring characteristic, Curelastomer: 0.8 minTR test, TR10: -32°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

