

COSMOPLENE® AW564H

Polypropylene Copolymer

TPC, The Polyolefin Company (Singapore) Pte Ltd

Message:

COSMOPLENE AW564H is high impact PP copolymer manufactured by gas phase process licensed from Sumitomo Chemical Co. Japan.

COSMOPLENE AW564H is medium flow, high stiffness, high impact copolymer grade.

COSMOPLENE AW564H is specially designed for electric appliances which can serve under hot and wet conditions.

General Information			
Features	High Flow		
	High Impact Resistance		
	High Stiffness		
	Impact Copolymer		
Uses	Appliance Components		
	Electrical/Electronic Applications		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
UL File Number	E108370		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)	9.0	g/10 min	ASTM D1238
Molding Shrinkage			Internal Method
Flow : 2.00 mm	1.5	%	
Across Flow : 2.00 mm	1.5	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	28.5	MPa	
Break	23.5	MPa	
Tensile Elongation (Break)	400	%	ASTM D638
Flexural Modulus	1170	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	40	J/m	
23°C	80	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	121	°C	ASTM D648

RTI Elec	120	°C	UL 746
RTI Imp	120	°C	UL 746
RTI Str	120	°C	UL 746
Flammability	Nominal Value	Test Method	
Flame Rating	HB	UL 94	
Injection	Nominal Value	Unit	
Rear Temperature	190 to 230	°C	
Middle Temperature	190 to 230	°C	
Front Temperature	190 to 230	°C	
Mold Temperature	30.0	°C	
Injection Pressure	6.86	MPa	
Clamp Tonnage	0.98	kN/cm ²	

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