

Premi-Glas® 1205

Thermoset, Unspecified

Premix, Inc.

Message:

Premi-Glas® 1205 is a fiberglass reinforced thermoset sheet molding compound for residential entry door skins and other general purpose applications.

Key Features and Benefits:

- Good warp resistance and dimensional repeatability.
- Good flow and fill in thin moldings.
- Excellent resistance to sagging and distortion during door assembly.
- Outstanding appearance in wood-grain texture or smooth skin applications.
- Standard colors are beige and white.

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Good Dimensional Stability		
	Good Flow		
	Good Surface Finish		
	Warp Resistant		
Uses	Construction Applications		
	General Purpose		
Appearance	Beige		
	White		
Forms	SMC - Sheet Molding Compound		
Physical	Nominal Value	Unit	
Specific Gravity	1.80	g/cm ³	
Molding Shrinkage - Flow	0.040	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Compression Molded)	10300	MPa	ASTM D638
Tensile Strength (Compression Molded)	41.4	MPa	ASTM D638
Tensile Elongation (Break)	0.80	%	ASTM D638
Flexural Modulus (Compression Molded)	10300	MPa	ASTM D790
Flexural Strength (Compression Molded)	110	MPa	ASTM D790
Poisson's Ratio	0.30		
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression Molded)	530	J/m	ASTM D256
Unnotched Izod Impact (Compression Molded)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	
CLTE			

Flow ¹	2.5E-5	cm/cm/°C
Transverse ²	3.5E-5	cm/cm/°C
Thermal Conductivity	0.30	W/m/K
NOTE		
1.	XY Direction	
2.	Z Direction	

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