

# Yuyao PA 033ML20

Polyamide 66/6 Copolymer

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PA 033ML20 is a Polyamide 66/6 Copolymer (Nylon 66/6) product. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PA 033ML20 include electrical/electronic applications, appliances, automotive and tools.

Characteristics include:

- Flame Rated
- Flame Retardant
- Good Processability
- Halogen Free
- Heat Resistant

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Electrical Properties		
	Good Processability		
	Halogen Free		
	High Heat Resistance		
	High Strength		
Uses	Appliance Components		
	Automotive Under the Hood		
	Communication Applications		
	Computer Components		
	Connectors		
	Electrical Parts		
	Power/Other Tools		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	130	MPa	ASTM D638
Tensile Elongation (Break)	5.5	%	ASTM D638
Flexural Modulus	5100	MPa	ASTM D790
Flexural Strength	160	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area)	11.0	kJ/m <sup>2</sup>	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed)	200	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 95.0	°C	
Drying Time	5.0 to 8.0	hr	
Processing (Melt) Temp	220 to 270	°C	
Mold Temperature	40.0 to 80.0	°C	
Injection Pressure	80.0 to 100	MPa	

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#### Recommended distributors for this material

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