

# Clariant Nylon 6 60G13-L

Polyamide 6  
Clariant Corporation

Message:

Clariant Nylon 6 60G13-L is a Polyamide 6 (Nylon 6) material filled with 13% glass fiber. It is available in North America for injection molding. Primary attribute of Clariant Nylon 6 60G13-L: Lubricated.

General Information			
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Additive	Lubricant		
Features	Lubricated		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Break)	6.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	210	°C	
1.8 MPa, Unannealed	199	°C	
Melting Temperature	218	°C	
Injection	Nominal Value	Unit	
Drying Temperature	71.1 to 82.2	°C	
Suggested Max Regrind	25	%	
Rear Temperature	210 to 232	°C	
Middle Temperature	227 to 249	°C	
Front Temperature	243 to 266	°C	
Nozzle Temperature	232 to 260	°C	
Mold Temperature	71.1 to 104	°C	
Injection Pressure	34.5 to 138	MPa	
Back Pressure	0.00 to 1.03	MPa	
Screw Speed	30 to 60	rpm	

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Recommended distributors for this material

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