Wanthane® WHT-2198

Thermoplastic Polyurethane Elastomer (Polycaprolactone)

Wanhua Chemical Group Co., Ltd.

Message:

WHT-2198 is polycaprolactone-based TPU for injection molding applications, supplied in form of transparent, translucent, colorless or slightly yellowish pellets with Excellent strength and abrasion resistance

Applications:

High Quality Hydraulic tube, seals, Gaskets, Wheels, and Castors

General Information				
Features	Good Abrasion Resistance			
	Good Strength			
Uses	Gaskets			
	Wheels			
Appearance	Colorless			
	Translucent			
	Transparent - Slight Yellow			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.21	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	98		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	12.0	MPa		
300% Strain	27.0	MPa		
Tensile Strength	32.0	MPa	ASTM D412	
Tensile Elongation (Break)	450	%	ASTM D412	
Tear Strength	140	kN/m	ASTM D624	
Thermal	Nominal Value	Unit	Test Method	
Glass Transition Temperature	-20.0	°C	ASTM D3417	
Injection	Nominal Value	Unit		
Drying Temperature	90.0 to 100	°C		
Drying Time	3.0 to 4.0	hr		
Rear Temperature	200	°C		
Middle Temperature	210	°C		
Front Temperature	215	°C		

Nozzle Temperature	220	°C	
Injection Pressure	65.0	MPa	

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