

Pro-fax SL645

Polypropylene Impact Copolymer

INDELPRO, S.A. de C.V.

Message:

Pro-fax SL645 medium impact polypropylene copolymer is nucleated for fasted crystallization and exhibit antistatic properties. Features include good impact resistance at low temperatures, excellent dimensional stability and a good stiffness/impact balance. The base resin in this product meets the requirements of the FDA contained in the Code of Federal Regulations in 21 CFR 177.1520.

General Information			
UL YellowCard	E150109-101836653		
Additive	Antistatic		
	Nucleating Agent		
Features	Antistatic		
	Fast Molding Cycle		
	Food Contact Acceptable		
	Good Dimensional Stability		
	Good Stiffness		
	Impact Copolymer		
	Low Temperature Impact Resistance		
	Medium Impact Resistance		
	Nucleated		
Uses	Appliances		
	Caps		
	Toys		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	25.0	MPa	ASTM D638
Tensile Elongation (Yield)	7.5	%	ASTM D638
Flexural Modulus	1310	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	96	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (0.45
MPa, Unannealed)

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ASTM D648

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