

ESENTTIA 01R25-T

Polypropylene Random Copolymer

Polipropileno del Caribe S.A.

Message:

Characteristics: Natural color highly heat stabilized high molecular weight fractional melt flow rate Random copolymer polypropylene; formulated for extraction resistance; consistent processability; good transparency; high cleanness; good resistance to chemicals and surfactants.
Recommended for: Pipe extrusion and injection molding of Fittings for hot and cool water process, offering exceptional hydrostatic strength combined with excellent chemical resistance and weldability; tanks and pipes for the chemical industry; extrusion blow molding containers.

General Information			
Additive	Heat Stabilizer		
Features	Clean/High Purity		
	Extraction Resistant		
	Food Contact Acceptable		
	Good Chemical Resistance		
	Heat Stabilized		
	High Clarity		
	High Molecular Weight		
	Random Copolymer		
	Weldable		
Uses	Containers		
	Fittings		
	Piping		
	Tanks		
Agency Ratings	EC 1907/2006 (REACH)		
	EC 1935/2004		
	EC 2023/2006		
	EU 10/2011		
	FDA 21 CFR 177.1520(a)(3)(i)(c)(1)		
	FDA 21 CFR 177.1520(b)		
	FDA 21 CFR 177.1520(c) 3.1a		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Extrusion Blow Molding		
	Injection Molding		
	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method

Melt Mass-Flow Rate (MFR) ¹ (230°C/2.16 kg)	0.26	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, 3.20 mm, Injection Molded)	25.5	MPa	ASTM D638
Tensile Elongation ³ (Yield, 3.20 mm, Injection Molded)	14	%	ASTM D638
Flexural Modulus - 1% Secant ⁴ (3.20 mm, Injection Molded)	814	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	530	J/m	ASTM D256A
Gardner Impact ⁵ (23°C, 3.20 mm, Injection Molded)	29.4	J	ASTM D5420
NOTE			
1.	Procedure B		
2.	Type I, 50 mm/min		
3.	Type I, 50 mm/min		
4.	Type I, 1.3 mm/min		
5.	Method A		

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