

TRILOY® CF210M

Polycarbonate + ABS

Samyang Corporation

Message:

TRILOY® CF210M is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E121254-100632488		
Features	Flame Retardant		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/2.16 kg)	38	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	58.8	MPa	ASTM D638
Tensile Elongation (Break)	40	%	ASTM D638
Flexural Modulus	2350	MPa	ASTM D790
Flexural Strength (Yield)	88.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	49	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	93.0	°C	ASTM D648
CLTE - Flow	7.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.0E+16	ohms · cm	ASTM D257
Dielectric Strength	25	kV/mm	ASTM D149
Dielectric Constant	3.00		ASTM D150
Dissipation Factor	9.0E-3		ASTM D150
Arc Resistance	123	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.00 mm	V-2		
1.50 mm	V-0		

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