Lucofin® 1413-t1

Polyolefin

Lucobit AG

Message:

Product description Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are colored, highly stabilized polyolefin-based TPO granules. The following colour settings are supplied as standard: 1410-t1 - grey 1411-t1 - white 1412-t1 - pale grey 1413-t1 - dark grey 1414-t1 - silk grey Fire prevention The products are provided with special halogen free fire retardants in order to pass test method 1 of European standard EN 1187. It should be taken into account that the roof construction, however, can have a decisive effect on the test results. Product characteristics Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 have convincing properties on account of outstanding breaking strength, flexibility and resistance to weathering. Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are distinguished by good tenacity, high biaxial extensibility and flexibility even at low temperatures. Product advantages Simple processing in conventional plastic processing plants Variety of colours Good bondability (hot air/hot wedge) Good mechanical characteristics Flexibility Resistance to aging **Environmental friendliness** Long-term experience of ECB/TPO **Fields of application** Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are mainly processed for coloured roof and sealing sheeting and also for profiles in the

construction sector. Sheeting and profiles of Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are mainly processed for coloured roof and sealing sheeting and also for profiles in the construction sector. Sheeting and profiles of Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are safely and durably bondable under almost all weathering conditions. Articles for the construction accessories sector are moreover produced in the injection moulding process. On account of the colour and stabilization similarity, it is usually a matter there of an identical choice of material with the extruded sheeting materials. Chemical resistance

Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1 are resistant to water and aqueous solutions, to salts and to dilute acids and bases. Aliphatic, aromatic and halogen-substituted hydrocarbons can in some cases begin to swell or dissolve Lucofin® 1410-t1, 1411-t1, 1412-t1, 1413-t1 and 1414-t1.

General Information	
Features	Acid Resistant
	Base Resistant
	Bondability
	Environmentally Sound
	Flame Retardant
	Good Chemical Resistance
	Good Flexibility
	Good Weather Resistance
	Halogen Free
	High Strength
	Low Temperature Flexibility
	Salt Water/Spray Resistant

Uses	Bonding			
	Construction Applications			
	Membranes			
	Profiles			
	Sheet			
Agency Ratings	DIN 16726			
	EN 1187			
Appearance	Dark Grey			
Forms	Granules			
Processing Method	Injection Molding			
	Profile Extrusion			
	Sheet Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	1.06	g/cm³	ISO 1183	
Melt Volume-Flow Rate (MVR) (190°C/2.1	6			
kg)	8.00	cm³/10min	ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore A, 23°C)	95		ISO 868	
Additional Information	Nominal Value	Unit	Test Method	
Low Temperature Flexibility	< -40	°C	DIN 53361	
Injection	Nominal Value	Unit		
Processing (Melt) Temp	160 to 180	°C		
Mold Temperature	10.0 to 40.0	°C		
Extrusion	Nominal Value	Unit		
Melt Temperature	150 to 180	°C		

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