

# RTP 1200 S-60D

Thermoplastic Polyurethane Elastomer (Polyester)

RTP Company

Message:

RTP 1200 S-60D is a thermoplastic polyurethane elastomer (polyester)(TPU-polyester) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is injection molding.

General Information			
RoHS Compliance		Contact manufacturer	
Processing Method		Injection molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.0	%	ASTM D955
Moisture Content	0.020	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	62		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	20.1	MPa	ASTM D412
Tensile Strength (Yield)	31.7	MPa	ASTM D412
Tensile Elongation (Yield)	490	%	ASTM D412
Tear Strength <sup>1</sup>	189	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	6.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	210 - 227	°C	
Mold Temperature	26.7 - 60.0	°C	
Injection Pressure	41.4 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			
1.		C mould	

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Recommended distributors for this material

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