## Axiall PVC 18731

## Flexible Polyvinyl Chloride

**Axiall Corporation** 

## Message:

Non-lead stabilized, 720 hour sunlight resistant, 105 C rated jacket compound with good low temperature performance.

General Information			
Features	Low Temperature Resistant		
	Sunlight Resistant (720 hours)		
Uses	Cable Jacketing		
	Wire & Cable Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32 to 1.36	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness <sup>1</sup> (Shore A)	70 to 76		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
	16.5	MPa	
100% Strain	6.89	MPa	
Tensile Elongation (Break)	340	%	ASTM D638
Aging	Nominal Value	Unit	Test Method
Change in Ultimate Elongation in Air <sup>2</sup> (136°C, 168 hr)	-28	%	UL 1581
Change in Ultimate Elongation <sup>3</sup> (60°C, 168			
hr, in IRM 902 Oil)	-22	%	UL 1581
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-35.0	°C	ASTM D746
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	25	%	ASTM D2863
Extrusion	Nominal Value	Unit	
Melt Temperature	182	°C	
NOTE			
1.	Delayed		
2.	30 mil slab		
3.	30 mil slab		

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