

# TECAFORM® AH ID

Acetal (POM) Copolymer

Ensinger Inc.

## Message:

Until now, when a food processor or other manufacturer needed a means of detecting the presence of foreign substances in the product, they had no choice but to use highly visible colored materials for their plastic parts. TECAFORM AH ID is the first commercially available thermoplastic that can be detected by the standard metal detection equipment that is typically used in quality inspection. This advancement in technology will reduce the risk of product contamination, and help minimize the possibility of significant financial loss.

TECAFORM™ AH ID can be used in a variety of food industry applications requiring good strength and toughness, dimensional stability, wear resistance and the ability to operate in a wet environment with little moisture absorption. Fillers, conveyors and forming equipment are among the pieces of food machinery that utilize TECAFORM's combination of properties. Typical applications are gears, wear strips, bushings, pump parts, form dies and rollers.

General Information			
Features	Metal Detectable		
	Good dimensional stability		
	Low hygroscopicity		
	Machinable		
	Good wear resistance		
	Good chemical resistance		
	Good wear resistance		
	Compliance of Food Exposure		
Uses	Pump parts		
	Bushing		
	Gear		
	Conveyor		
	Wear strip		
	Roller		
	Fill application		
Agency Ratings	FDA not rated		
Appearance	Grey		
Forms	Shapes		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm <sup>3</sup>	ASTM D792
Water Absorption			ASTM D570
23°C, 24 hr	0.22	%	ASTM D570
Saturated, 23°C	0.65	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, 23°C)	91		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3100	MPa	ASTM D638

Tensile Strength (Yield, 23°C)	65.5	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	10	%	ASTM D638
Flexural Modulus (23°C)	3380	MPa	ASTM D790
Flexural Strength (23°C)	103	MPa	ASTM D790
Compressive Strength (1% Strain)	21.4	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact (23°C)	41	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	165	°C	ASTM D2133
CLTE - Flow	1.4E-4	cm/cm/°C	ASTM D696
Maximum Service Temperature			
Intermittent	141	°C	
Long Term	100	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			

Data obtained from extruded shapes material.

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#### Recommended distributors for this material

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