VESTAKEEP® 2000 CF30

Polyetheretherketone

Evonik Industries AG

Message:

Carbon fiber-reinforced (30%) polyether ether ketone

VESTAKEEP 2000 CF30 is a medium-viscosity, carbon fiber-reinforced (30%) polyether ether ketone for injection molding.

The semi-crystalline polymer features superior mechanical, thermal, and chemical resistance. Parts made from VESTAKEEP 2000 CF30 are self-extinguishing.

VESTAKEEP 2000 CF30 can be processed by common injection molding machines for thermoplastics.

We recommend a melt temperature between 380°C and 400°C during the injection molding process. The mold temperature should be within a range of 160°C to 200°C, preferably 180°C.

Filler / Reinforcement Carbon Fiber, 30% Filler by Weight Features Good Chemical Resistance Medium Viscosity Self Extinguishing Semi Crystalline Semi Crystalline Forms Granules Processing Method Injection Molding Physical Nominal Value Unit Test Method Density 1.38 g/cm ⁴ IsO 1183 Method Strinkge ¹	General Information			
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Heat Deflection Temperature	23°C, Complete Break	45	kJ/m²	
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0.45 MPa, Unannealed 340 °C ISO 75-2/B	Heat Deflection Temperature			
	0.45 MPa, Unannealed	340	°C	ISO 75-2/B

1.8 MPa, Unannealed	330	°C	ISO 75-2/A
Vicat Softening Temperature			
	343	°C	ISO 306/A
	340	°C	ISO 306/B
Melting Temperature ²	340	°C	ISO 11357-3
CLTE - Flow (23 to 55°C)	1.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+5	ohms	IEC 60093
Volume Resistivity	1.0E+6	ohms∙cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	875	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Processing (Melt) Temp	380 to 400	°C	
Mold Temperature	160 to 200	°C	
NOTE			
1.	determined on 2 mm sheets with film gate at rim mold temperature 180°C		
2.	2nd heating		

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