

ALCOM® PC 740/4 UV CC1269-08LD

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALCOM® PC 740/4 UV CC1269-08LD is a Polycarbonate (PC) product filled with filler. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PC 740/4 UV CC1269-08LD include automotive and lighting applications. Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- UV Stabilized

General Information			
Filler / Reinforcement	Filler		
Additive	UV Stabilizer		
Uses	Automotive Applications		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	17.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2450	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	66.0	MPa	
--	66.0	MPa	
Tensile Strain			ISO 527-2
Yield	6.0	%	
Break	70	%	
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress			ISO 178
--	100	MPa	
3.5% Strain	76.0	MPa	
Flexural Strain at Flexural Strength	7.0	%	ISO 178
Fire Performance (1.00 mm)	passed		FMVSS
Half Power Angle - T(Y) ¹			
1.00 mm	3.00	°	
4.00 mm	54.0	°	

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
--	12	kJ/m ²	
-40°C	12	kJ/m ²	
-20°C	12	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
--	No Break		
-40°C	No Break		
-20°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	124	°C	ISO 75-2/A
Vicat Softening Temperature	142	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	HB		
0.750 mm	V-2		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	850	°C	
2.00 mm	850	°C	
	960		
3.00 mm	850	°C	
	960		
4.00 mm	850	°C	
Optical	Nominal Value	Unit	Test Method
Transmittance ²			ISO 13468
Total, 1000 µm	79.0	%	
Total, 4000 µm	47.0	%	
Haze ³			ISO 13468
1000 µm	95	%	
4000 µm	95	%	
Injection	Nominal Value	Unit	
Drying Temperature			
Circulation Dryer	100 to 120	°C	
Desiccant Dryer	100 to 120	°C	
Drying Time			
Circulation Dryer	4.0 to 12	hr	
Desiccant Dryer	2.0 to 3.0	hr	

Suggested Max Moisture	0.020	%
Processing (Melt) Temp	270 to 310	°C
Mold Temperature	80.0 to 110	°C

NOTE		
1.	A, 2°	
2.	A, 2°	
3.	III. A, 2°	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT