# ACCUTECH™ HP0336M20CL

### Polypropylene Homopolymer

#### ACLO Compounders Inc.

#### Message:

ACCUTECH<sup>™</sup>HP0336M20CL is a polypropylene homopolymer (PP Homopoly) product, which contains 20% mica filler. It is available in North America. The main characteristics are: chemical coupling.

General Information			
Filler / Reinforcement	Mica filler, 20% filler by weight		
Features	Chemical coupling		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.	16		
kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.80	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	74		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	35.0	MPa	ASTM D638
Fracture	30.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	6.0	%	ASTM D638
Fracture	15	%	ASTM D638
Flexural Modulus	2600	MPa	ASTM D790
Flexural Strength	46.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	42	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	123	°C	ASTM D648
1.8 MPa, not annealed	69.0	°C	ASTM D648
Additional Information			

Ash Content, ASTM D2584: 20%

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