

# HI-ZEX™ 2208J

High Density Polyethylene  
Prime Polymer Co., Ltd.

Message:

HI-ZEX™ 2208J is a High Density Polyethylene product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America.  
Typical application: Containers.  
Characteristics include:  
Good Weather Resistance  
High Stiffness

General Information			
Features	Good Weather Resistance High Stiffness		
Uses	Containers		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.964	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.2	g/10 min	ISO 1133
Environmental Stress-Cracking Resistance	4.00	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	65		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	1100	MPa	ISO 527-2
Tensile Stress (Yield, Injection Molded)	28.0	MPa	ISO 527-2
Tensile Strain (Break, Injection Molded)	> 500	%	ISO 527-2
Flexural Modulus (Injection Molded)	1200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	7.0	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	130	°C	ISO 306
Melting Temperature	135	°C	ISO 11357-3

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