WPP TPO TPO-2505 P Black

Compounded Polypropylene

Washington Penn Plastic Co. Inc.

Message:

WPP TPO TPO-2505 P Black is a composite polypropylene product containing 35% mineral fillers. It is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: automotive industry. Features include: Good stiffness Good toughness Impact resistance

General Information				
Filler / Reinforcement	Mineral filler, 35% filler by weight			
Features	Rigid, good			
	Impact resistance, good			
	Sprayable			
	Medium liquidity			
	Good toughness			
Uses	Application in Automobile Field			
Appearance	Black			
	Available colors			
Physical	Nominal Value	Unit	Test Method	
Density	1.16	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	20	g/10 min	ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	2500	MPa	ISO 527-2/1	
Tensile Stress (Yield)	20.0	MPa	ISO 527-2/50	
Elevural Modulus ¹	2200	MPa	ISO 178	

Flexural Modulus ¹	2200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (-30°C)	4.0	kJ/m²	ISO 179
Notched Izod Impact (-30°C)	4.0	kJ/m²	ISO 180
Instrumented Dart Impact			
-10°C	18.0	J	ASTM D3763
23°C	18.0	J	ASTM D3763
-10°C	17.0	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	55.0	°C	ASTM D1525 ²
Additional Information			

Tested at 23 \pm 2°C (73.4 \pm 3.6°F) and 50 \pm 5% relative humidity unless otherwise noted.

NOTE	
1.	2.0 mm/min
2.	载荷2 (50N)

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