Moplen EP200R

Thermoplastic Polyurethane Elastomer

PolyMirae

Message:

Moplen EP200R is a "Reactor-made Thermoplastic PolyOlefin" manufactured using the Spheripol process. It is an ultra high impact copolymer suitable for demanding injection molding applications. It also has been widely used as a compounding base resin for automotive bumper fascia.

General Information			
Features	Impact copolymer		
	Workability, good		
	Low temperature impact resistance		
	Good toughness		
Uses	Car anti-collision bar		
	Car interior parts		
	Automotive exterior parts		
Forms	Particle		
Processing Method	Injection molding Nominal Value	Unit	Test Method
Physical			
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	21	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	50		ASTM D785
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	18.6	MPa	ASTM D638
Tensile Elongation (Yield)	7.0	%	ASTM D638
Flexural Modulus	735	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	140	J/m	ASTM D256
23°C	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	150	°C	ASTM D1525

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