

# NatureFlex™ NVS 120

Regenerated Cellulose

Innovia Films Ltd.

## Message:

NatureFlex™ NVS 120 is a Regenerated Cellulose product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of NatureFlex™ NVS 120 include bags/liners, film and packaging. Characteristics include:

- Eco-Friendly/Green
- Chemical Resistant
- Clarity
- Good Sealability
- Good Stiffness

General Information			
Features	Anti-fogging		
	Antistatic		
	Biodegradable		
	Compostable		
	Deadfold and Twist Retention		
	Excellent Printability		
	Flavor & Aroma Barrier		
	Gas Barrier		
	Good Stiffness		
	Grease Resistant		
	Heat Sealable		
	High Clarity		
	High Gloss		
	Oil Resistant		
	Renewable Resource Content		
	Semipermeable		
Uses	Bags		
	Film		
	Food Packaging		
Agency Ratings	ASTM D 6400		
	EN 13432		
Appearance	Clear/Transparent		
Forms	Film		
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction <sup>1</sup>			ASTM D1894

vs. Itself - Dynamic	0.25		
vs. Itself - Static	0.25		
Films	Nominal Value	Unit	Test Method
Secant Modulus			ASTM D882
1% Secant, MD : 30 μm	> 3000	MPa	
1% Secant, TD : 30 μm	> 1520	MPa	
Tensile Strength			ASTM D882
MD : Yield,30 μm	124	MPa	
TD : Yield,30 μm	68.9	MPa	
Tensile Elongation			ASTM D882
MD : Break, 30 μm	22	%	
TD : Break, 30 μm	70	%	
Seal Strength <sup>2</sup>	0.12	N/mm	Internal Method
Seal Initiation Temperature (30 μm)	90.6 to 199	°C	Internal Method
Oxygen Transmission Rate (Wet) (24°C, 30 μm, 0.0% RH)	3.10	cm <sup>3</sup> /m <sup>2</sup> /24 hr	ASTM F1927
Water Vapor Transmission <sup>3</sup>	370	g/m <sup>2</sup> /24 hr	ASTM E96
Film Gauge	30.0	μm	Internal Method
Yield (30.0 μm)	23.3	m <sup>2</sup> /kg	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 30.0 μm)	110		ASTM D2457
Haze <sup>4</sup> (30.0 μm)	4.0	%	ASTM D1003
NOTE			
1.	Thickness: 1.18 mil		
2.	275°F, 0.5 secs, 10 psi, thickness: 1.18 mil		
3.	100°F, 90%RH, thickness: 1.18 mil		
4.	2.5° wide angle		

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#### Recommended distributors for this material

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