# 3M<sup>™</sup> Dyneon<sup>™</sup> PTFE TF 9207Z

## Polytetrafluoroethylene

### 3M Advanced Materials Division

#### Message:

Features Low molecular weight virgin PTFE (non-degraded) Agglomerate particles Easily deagglomerated when incorporated into other matrixes Used as an additive to: Improve non-stick properties Reduce coefficient of friction Increase wear resistance of matrix material

General Information			
Features	Low Molecular Weight		
Uses	Additive		
	Plastics Modification		
Forms	Agglomerate		
	Powder		
Physical	Nominal Value	Unit	Test Method
Apparent Density	0.28	g/cm³	ISO 60
Melt Mass-Flow Rate (MFR) (372°C/2.16			
kg)	6.0	g/10 min	ISO 1133
Average Particle Size	4.0	μm	ISO 13320
Particle Size - Primary	120	nm	ISO 13321
Specific Surface Area	17	m²/g	ISO 9277
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	329	°C	ISO 12086

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