RTP 1205-90A

Thermoplastic Polyurethane Elastomer (Polyester)

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

-Preliminary Product Data per RTP Co.-

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight			
RoHS Compliance	Contact manufacturer	Contact manufacturer		
Appearance	Black			
	Natural color			
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Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.41	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955	
Water Absorption (23°C, 24 hr)	0.40	%	ASTM D570	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	90		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	689	MPa	ASTM D638	
Tensile Strength	25.0	MPa	ASTM D638	
Tensile Elongation (Break)	10	%	ASTM D638	
Flexural Modulus	689	MPa	ASTM D790	
Flexural Strength	22.1	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (3.18 mm)	640	J/m	ASTM D256	
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812	
Electrical	Nominal Value	Unit	Test Method	
Volume Resistivity	1.0E+11	ohms·cm	ASTM D257	
Additional Information				
Mold Shrinkage, Linear-Flow, ASTM D-95	5, 0.25in.: 1mil/in.			
Injection	Nominal Value	Unit		
Rear Temperature	182 - 210	°C		
Middle Temperature	182 - 210	°C		
Front Temperature	182 - 210	°C		
Mold Temperature	16.0 - 66.0	°C		

Injection Pressure 68.9 - 103 MPa

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Recommended distributors for this material

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