# SABIC® LDPE HP7022

### Low Density Polyethylene

SABIC Americas, Inc.

#### Message:

**Product Description** 

HP7022 is Low Density Polyethylene offering a unique combination of consistent processability, flexibility and toughness. Articles manufactured from HP7022 exhibit excellent impact strength, low shrinkage and good gloss.

**Typical Applications** 

HP7022 is intended for producing flexible injection molded articles. It is particularly suited for closures, caps, lids, houseware articles, toys and as base resin for masterbatch.

Closures Household Goods Lids Masterbatch Toys  Forms Pellets Processing Method Injection Molding Physical Nominal Value Unit Test Method Density 0,922 g/cm³ ASTM D1505 Melt Mass-Flow Rate (MFR) (190°C/21.6 kg) 7.0 Wind Wind Wind Wind Wind Wind Wind Wind Durometer Hardness (Shore D, Injection Molding)  Durometer Hardness (Shore D, Injection Molded)  Durometer Hardness (Shore D, Injection Molded)  Mechanical Nominal Value Unit Test Method  ASTM D1238  ASTM D2240  Mechanical Nominal Value Unit Test Method  Test Method  Test Method	General Information				
Good Processability Good Toughness High Impact Resistance Low Density Low Shrinkage Medium Gloss  Uses  Gaps Closures Household Goods Lids Masterbatch Toys  Forms Pellets Processing Method Injection Molding Physical Nominal Value Vinit Test Method Density Nominal Value Vinit Test Method Density Nominal Value Vinit Test Method Durometer Hardness (Shore D, Injection Molded) Nominal Value Vinit Test Method Unit Test Method  ASTM D1238 Hardness Nominal Value Unit Test Method  Durometer Hardness (Shore D, Injection Molded) Nominal Value Vinit Test Method  Durometer Hardness (Shore D, Injection Molded) Nominal Value Vinit Test Method  Test Method  Durometer Hardness (Shore D, Injection Molded) Nominal Value Vinit Test Method  Test Method  ASTM D1238  ASTM D2240  Mechanical Nominal Value Vinit Test Method  Test Method  ASTM D2240  Mechanical Nominal Value Vinit Test Method  ASTM D638  Tensile Strength ASTM D638	Features	Food Contact Acceptable			
High Impact Resistance Low Density Low Shrinkage Medium Gloss  Uses  Caps Closures Household Goods Lids Masterbatch Toys  Forms Pellets  Processing Method Injection Molding Physical Density 0,922 9/cm³ ASTM D1505 Melt Mass-Flow Rate (MFR) (190°C/21.6 kg) T.00 Melt Masses-Flow Rate		Good Flexibility			
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Molded) 170 MPa ASTM D638  Tensile Strength  Yield, Injection Molded 10.0 MPa	Mechanical	Nominal Value	Unit	Test Method	
Yield, Injection Molded 10.0 MPa	Tensile Modulus - 1% Secant (Injection Molded)	170	МРа	ASTM D638	
·	Tensile Strength			ASTM D638	
Break, Injection Molded 11.0 MPa	Yield, Injection Molded	10.0	MPa		
	Break, Injection Molded	11.0	MPa		

Tensile Elongation (Break, Injection			
Molded)	88	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact (23°C, Injection			
Molded)	480	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -75.0	°C	ASTM D746
Vicat Softening Temperature	86.0	°C	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (45°, Injection Molded)	75		ASTM D2457
Haze (Injection Molded)	7.0	%	ASTM D1003
Injection	Nominal Value	Unit	
Rear Temperature	180 to 210	°C	
Middle Temperature	180 to 210	°C	
Front Temperature	180 to 210	°C	
Mold Temperature	20.0 to 40.0	°C	

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