

Staramide BG6ST01

Polyamide 6
Eurostar Engineering Plastics

Message:
Staramide BG6ST01 is an Impact Modified and Glass Fiber Reinforced Polyamide 6 Injection Molding Resin

General Information			
Filler / Reinforcement	Glass Fiber		
Additive	Impact Modifier		
Features	Impact Modified		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹	0.20 to 0.30	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7900	MPa	ISO 527-2/1
Tensile Stress (Break)	138	MPa	ISO 527-2/5
Tensile Strain (Break)	5.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ²			ISO 180/1A
-40°C	8.0	kJ/m ²	
-20°C	9.0	kJ/m ²	
23°C	13	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (0.45 MPa, Unannealed, 100 mm Span)	210	°C	ISO 75-2/Be
CLTE			ISO 11359-2
Flow : 23 to 60°C	2.7E-5	cm/cm/°C	
Transverse : 23 to 60°C	8.7E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm, Tested by E2P)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	230 to 240	°C	
Middle Temperature	240 to 250	°C	

Front Temperature	240 to 260	°C
Processing (Melt) Temp	240 to 260	°C
Mold Temperature	60.0 to 80.0	°C

NOTE		
1.	Tensile Bar	
2.	80*10*4	
3.	120*10*4	

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