# Braskem EVA CN8092

# Ethylene Vinyl Acetate Copolymer

# Braskem

# Message:

CN8092 is an Ethylene-Vinyl Acetate copolymer (EVA) which has a molecular structure that provides easy processability, adhesion, resilience, low hardness and good moisture and gas barrier properties. It is a non-halogen resin with excellent thermal stability, low oligomers content and low influence on organoleptic properties of the products. The rheological properties of this resin allow processability in extrusion equipments for cast and tubular films. Additives:

Antioxidant

Application:

Base resin for production of compounds for cap liners in carbonated beverages.

Compounds.

Master batches.

General Information

General Information				
Additive	Antioxidation			
Features	Moisture resistance			
	Antioxidation			
	Workability, good			
	Good sensory characteristics			
	Good adhesion			
	Thermal stability, good			
	Halogen-free			
	Hardness, low			
Uses	Composite			
	Shield			
	Masterbatch			
Agency Ratings	FDA 21 CFR 177.1350			
Processing Method	Film extrusion			
	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.934	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	8.5	g/10 min	ASTM D1238	
Vinyl Acetate Content	15.5	wt%	Internal method	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness			ASTM D2240	
Shore A, Molded	91		ASTM D2240	
Shore D, Molded	44		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	

Tensile Modulus - 1% Secant			
(Compression Molded)	72.0	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield, molding	4.70	MPa	ASTM D638
Fracture, molding	17.0	MPa	ASTM D638
Tensile Elongation (Break, Compression			
Molded)	720	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	62.0	°C	ASTM D1525 <sup>1</sup>
Peak Melting Temperature	90.0	°C	ASTM D3418
Extrusion	Nominal Value	Unit	
Melt Temperature	225	°C	
Extrusion instructions			

#### Extrusion instructions

Blow Film Extrusion:

Melt Temperature: 135 to 150°C Blow Up Ratio: BUR - 2 to 3.1 Die Gap: .8 to 1.0 mm Cast Film Extrusion:

Melt Temperature: 205 to 210°C Chill Roll Temperature: 25°C

# NOTE

1.

压力1 (10N)

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