## Argothane® TX2060

## Thermoplastic Polyurethane Elastomer

Argotec LLC

## Message:

Applications: Performance apparel & footwear Characteristics: Waterproof-breathable Gloss, smooth or matte surface Soft, quiet, excellent stretch & recovery No processing additives Good chemical resistance Good hi-temperature resistance No swelling or distortion from water soaking

| General Information                   |                            |            |             |  |
|---------------------------------------|----------------------------|------------|-------------|--|
| Features                              | Breathable                 |            |             |  |
|                                       | Good Chemical Resistance   |            |             |  |
|                                       | Good Stretchability        |            |             |  |
|                                       | High Gloss                 |            |             |  |
|                                       | High Heat Resistance       |            |             |  |
|                                       | Low to No Water Absorption | ı          |             |  |
|                                       | Soft                       |            |             |  |
|                                       |                            |            |             |  |
| Uses                                  | Consumer Applications      |            |             |  |
|                                       | Footwear                   |            |             |  |
|                                       |                            |            |             |  |
| Processing Method                     | Die Molding                |            |             |  |
|                                       | Extrusion                  |            |             |  |
|                                       |                            |            |             |  |
| Physical                              | Nominal Value              | Unit       | Test Method |  |
| Specific Gravity                      | 1.20                       | g/cm³      | ASTM D792   |  |
| Hardness                              | Nominal Value              | Unit       | Test Method |  |
| Durometer Hardness (Shore D)          | 45                         |            | ASTM D2240  |  |
| Films                                 | Nominal Value              | Unit       | Test Method |  |
| Water Vapor Transmission <sup>1</sup> |                            |            | ASTM E96    |  |
| <sup>2</sup>                          | 730                        | g/m²/24 hr |             |  |
| 3                                     | 850                        | g/m²/24 hr |             |  |
| Elastomers                            | Nominal Value              | Unit       | Test Method |  |
| Tensile Strength                      | 13.8 to 20.7               | MPa        | ASTM D412   |  |
| Tensile Elongation (Break)            | 600 to 700                 | %          | ASTM D412   |  |
| Thermal                               | Nominal Value              | Unit       | Test Method |  |
| Peak Melting Temperature              | 200                        | °C         | ASTM D3418  |  |

| NOTE |  |
|------|--|
| 1.   | Procedure B                                |
| 2.   | upright, (23°C) at 50% RH, (25<br>microns) |
| 3.   | upright, (23°C) at 50% RH, (12<br>microns) |

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