Edgetek™ ET6000-5019 HI BLACK

Polyamide 6

PolyOne Corporation

Message:

The Edgetek® Engineering Thermoplastic Compounds portfolio covers a broad range of standard and customer-formulated high performance materials. This portfolio includes high-temperature materials for elevated service temperature environments, high-modulus / structural materials for load-bearing and high-strength applications, flame-retardant products as well as customer-specific compounds. These compounds are based on selected engineering thermoplastic resins containing reinforcing fillers and/or special additives.

General Information			
Uses	Automotive Applications		
	Consumer Applications		
	Household Goods		
	Industrial Applications		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1700	МРа	ISO 527-2
Tensile Stress (Break)	43.0	МРа	ISO 527-2
Tensile Strain (Break)	> 25	%	ISO 527-2
Flexural Modulus	1600	МРа	ISO 178
Flexural Stress	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	70	kJ/m²	ISO 179
Charpy Unnotched Impact Strength	> 100	kJ/m²	ISO 179
Injection	Nominal Value	Unit	
Drying Temperature	60.0 to 80.0	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	240 to 260	°C	

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