Techsil® PU20940

Polyurethane

Techsil Limited

Message:

PU20940 is a high performance, low viscosity polyurethane resin system offering excellent insulation characteristics and water-resistant properties. PU20940 has been developed for the potting of delicate electronic components requiring electrical insulation and environmental protection. The material cures at room temperature offering a long work life to give a soft flexible product. The standard colour is natural but other colours are available on request subject to volume.

Features: Non-toxic Low viscosity Excellent electrical protection Long pot life

General Information				
Features	Low viscosity			
	Moisture resistance			
	Insulation			
	Good flexibility			
	Soft			
	Room temperature vulcanization			
	Non-toxic			
Uses	Electrical/Electronic Applications			
RoHS Compliance	RoHS compliance			
Appearance	Available colors			
	Natural color			
Forms	Liquid			
Processing Method	potting			
Thermal	Nominal Value	Unit		
CLTE - Flow	7.5E-5 - 1.3E-4	cm/cm/°C		
Thermal Conductivity	0.30	W/m/K		
Electrical	Nominal Value	Unit		
Surface Resistivity	1.4E+15 - 1.6E+15	ohms		
Additional Information	Nominal Value	Unit		
Operating Temperature	-55 - 125	°C		
Uncured Properties	Nominal Value	Unit		
Color				
¹	Brown			
2	Natural Color			
Mix Ratio by Weight (PBW)				
Resin	3.2			

Hardener	1.0		
Density			
3	0.990	g/cm³	
4	1.00	g/cm³	
5	1.02	g/cm³	
Viscosity			
25°C ⁶	0.10 - 0.15	Pa·s	
25°C ⁷	0.45	Pa·s	
25°C ⁸	0.50 - 0.70	Pa·s	
Curing Time	24	hr	
Gel Time	1.4E+3	min	
Pot Life	720	min	
Cured Properties	Nominal Value	Unit	
Water Absorption			
23°C ⁹	0.60	%	
100°C ¹⁰	1.4	%	
Shore Hardness (Shore A)	40		
Tensile Strength	10.0	MPa	
Tensile Elongation at Break	320	%	
Compression Strength	< 10.0	MPa	
Electric strength	25	kV/mm	
Volume Resistivity	1.2E+16 - 1.4E+16	ohms∙cm	
NOTE			
1.	Hardener		
2.	Resin		
3.	Mixed		
4.	Resin		
5.	Hardener		
6.	Hardener		
7.	Mixed		
8.	Resin		
9.	7 days		
10.	30 minutes		

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