

# UmaPET HQIM

Polyethylene Terephthalate

Ester Industries Ltd.

## Message:

### KEY FEATURES

UmaPET HQIM is medium barrier metallized film, metallized on chemical surface other side plain. It exhibits superior barrier properties along with superior metal to film bond strength/adhesion.

It has excellent mechanical properties, flex crack resistance and excellent gloss.

### APPLICATIONS

UmaPET HQIM is used as sandwich barrier layer in flexible packaging applications which require good barrier and high bond strength in laminates.

Typical usage as barrier layer in laminates for confectionary, snacks, instant drink powder, milk powder, tea etc.

General Information			
Features	Barrier Resin		
	Bondability		
	Good Adhesion		
	Good Crack Resistance		
	High Gloss		
	Metallizable		
Uses	Film		
	Laminates		
	Packaging		
Forms	Film		
Physical	Nominal Value	Unit	Test Method
Molding Shrinkage			ASTM D1204
Flow : 150°C, 30 min, 0.0120 mm	2.5	%	
Across Flow : 150°C, 30 min, 0.0120 mm	0.40	%	
Surface Tension - Metallized side (12.0 µm)	54	mN/m	ASTM D2578
Yield (12.0 µm)	59.5	m <sup>2</sup> /kg	Internal Method
Optical Density (12.0 µm)	-2.8 to 7.2	%	Internal Method
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	12	µm	
Film Thickness - Recommended / Available	12 µm		
Tensile Strength			ASTM D882
MD : Break, 12 µm	206	MPa	
TD : Break, 12 µm	216	MPa	
Tensile Elongation			ASTM D882
MD : Break, 12 µm	100	%	
TD : Break, 12 µm	90	%	
Oxygen Permeability <sup>1</sup> (23°C, 12 µm)	< 0.800	cm <sup>3</sup> /m <sup>2</sup> /24 hr	ASTM D3985

Water Vapor Transmission <sup>2</sup>	< 0.60	g/m <sup>2</sup> /24 hr	ASTM F1249
NOTE			
1.	0%RH		
2.	37.8°C, 90%RH, 12 μm		

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