

Hiprolon® 11 ESNWHL P20

Polyamide 1012

Arkema

Message:

Hiprolon® 11 ESNWHL P20 is a polyamide produced from a renewable source. This black grade is plasticized and designed for extrusion.

General Information			
Additive	Plasticizer		
Features	Renewable Resource Content		
Appearance	Black		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	1.8	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	440	MPa	ISO 527-2
Tensile Stress (Yield)	29.0	MPa	ISO 527-2
Tensile Strain (Break)	> 50	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	9.0	kJ/m ²	
23°C	No Break		
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	135	°C	ISO 75-2/B
1.8 MPa, Unannealed	47.0	°C	ISO 75-2/A
Melting Temperature	187	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+12	ohms · cm	IEC 60093
Additional Information	Nominal Value	Unit	Test Method
ISO Shortname	PA 1012-P, EHL, 22-004		ISO 1874
Renewable Carbon Content	> 41	%	ASTM D6866
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	4.0	hr	
Melt Temperature	210 to 260	°C	

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Recommended distributors for this material

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