

RTP 1207-70A

Thermoplastic Polyurethane Elastomer (Polyester)

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.40	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	21.0	MPa	ASTM D638
Tensile Elongation (Break)	40	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	No Break		ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+11	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	182 to 210	°C	
Middle Temperature	182 to 210	°C	
Front Temperature	182 to 210	°C	
Mold Temperature	16.0 to 66.0	°C	
Injection Pressure	68.9 to 103	MPa	

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