

# Milastomer™ 6020BS

Thermoplastic Vulcanizate  
Mitsui Chemicals America, Inc.

Message:

Milastomer™6020BS is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America and is processed by extrusion. Milastomer™Typical application areas of 6020BS are: engineering/industrial accessories

General Information			
Uses	Washer		
	Weather-resistant sealing strip		
Appearance	Black		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.880	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/10.0 kg)	10	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ISO 48
Shaw A	57		ISO 48
Shaw A, 5 seconds	53		ISO 48
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>1</sup> (100% Strain)	1.40	MPa	ISO 37
Tensile Stress <sup>2</sup> (Break)	4.40	MPa	ISO 37
Tensile Elongation <sup>3</sup> (Break)	540	%	ISO 37
Compression Set			ISO 815
23°C, 22 hr	24	%	ISO 815
70°C, 22 hr	38	%	ISO 815
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -60.0	°C	Internal method
Additional Information			
All tests performed according to Mitsui methods.			
NOTE			
1.	500 mm/min		
2.	500 mm/min		
3.	500 mm/min		

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