

BLUESTAR® PBT 201G25

Polybutylene Terephthalate
Nantong Zhonglan Engineering Plastics Co., Ltd.

Message:
BLUESTAR® PBT 201G25 is a Polybutylene Terephthalate (PBT) product filled with 25% glass fiber. It is available in Asia Pacific or North America. Typical application: Lighting Applications. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Uses	Lighting Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	35	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.40	%	
Across Flow	0.80	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.17	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	110	MPa	ASTM D638
Flexural Modulus	7500	MPa	ASTM D790
Flexural Strength	175	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	9.00	kJ/m ²	ASTM D256
Unnotched Izod Impact (Area) (23°C)	55.0	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	210	°C	
1.8 MPa, Unannealed	200	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		

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