TOTAL Polypropylene PPH 3273

Polypropylene Homopolymer

TOTAL Refining & Chemicals

Message:

Low Residuals. TOTAL Polypropylene 3273 utilizes the new TOTAL Polypropylene proprietary process technology to provide extremely low residuals for improved color stability and clarity.

FDA. TOTAL Polypropylene 3273 complies with all application FDA regulations for food contact applications.

Recommended Applications. TOTAL Polypropylene 3273 is recommended in orientation processes for manufacture of packaging tapes and films. Processing. TOTAL Polypropylene 3273 resin processes on oriented film extrusion equipment with typical melt temperatures of 450°F-525°F (232°C-274°C). Call the nearest TOTAL Polypropylene Sales office for additional information.

| General Information | | | | |
|--|--------------------------------------|----------|-------------|--|
| Features | Food Contact Acceptable | | | |
| | Good Color Stability | | | |
| | High Clarity | | | |
| | Highly Crystalline | | | |
| | Homopolymer | | | |
| | Low Flow | | | |
| | | | | |
| Uses | Film | | | |
| | Tape | | | |
| | | | | |
| Agency Ratings | EC 1907/2006 (REACH) | | | |
| | FDA Food Contact, Unspecified Rating | | | |
| | | | | |
| Forms | Pellets | | | |
| Processing Method | Film Extrusion | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Density | 0.905 | g/cm³ | ASTM D1505 | |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 | | | | |
| kg) | 2.0 | g/10 min | ASTM D1238 | |
| Films | Nominal Value | Unit | Test Method | |
| Secant Modulus | | | ASTM D882 | |
| MD : Tenter-frame Oriented Film | 2760 | MPa | | |
| TD : Tenter-frame Oriented Film | 4730 | MPa | | |
| Tensile Strength | | | ASTM D882 | |
| MD : Break, Tenter-frame Oriented Film | 165 | MPa | | |
| TD : Break,Tenter-frame Oriented Film | 262 | MPa | | |
| Tensile Elongation | | | ASTM D882 | |
| MD : Break, Tenter-frame Oriented Film | 150 | % | | |
| TD : Break,Tenter-frame Oriented Film | 60 | % | | |

| Water Vapor Transmission Rate (38°C, 90% | | | | | |
|--|---------------|------------|-------------|--|--|
| RH) | 3.9 | g/m²/24 hr | ASTM F1249 | | |
| Thermal | Nominal Value | Unit | Test Method | | |
| Melting Temperature | 163 | °C | DSC | | |
| Optical | Nominal Value | Unit | Test Method | | |
| Gloss (45°, Tenter-frame Oriented Film) | 85 | | ASTM D2457 | | |
| Haze (Tenter-frame Oriented Film) | 1.0 | % | ASTM D1003 | | |
| Extrusion | Nominal Value | Unit | | | |
| Melt Temperature | 232 to 274 | °C | | | |

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