# BJB Polyurethane ST-1075 A/B

### Polyurethane Thermoset Elastomer

BJB Enterprises, Inc.

#### Message:

ST-1075 A/B is a tough, multi-purpose polyurethane elastomer, useful for many applications and performance requirements.

Special product characteristics are as follows:

Does not contain MOCA, MDA, or MDI

Very easy to use; may be pigmented easily

Cures at room temperature

High tear strength and toughness

Hardness and durability similar to high grade vulcanized rubber

General Information			
Features	High strength Good tear strength		
	Good toughness		
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
1	1.06	g/cm³	
2	1.09	g/cm³	
	1.10	g/cm³	ASTM D792
Shrinkage	0.80	%	ASTM D2566
Work Time <sup>3</sup> (25°C)	35.0	min	
Cure Time (25°C)	5.0 - 7.0	day	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70 - 80		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	4.48	МРа	ASTM D412
200% strain	5.65	МРа	ASTM D412
300% strain	6.76	МРа	ASTM D412
Tensile Strength (Break)	11.0	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Tear Strength	33.3	kN/m	ASTM D624
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
Component a	Mixing ratio by weight: 100, mixing ratio by capacity: 100		
Component B	Mixing ratio by weight: 45, mixing ratio by capacity: 46		
Shelf Life (25°C)	26	wk	
Thermoset Mix Viscosity			Brookfield

25°C <sup>4</sup>	6700	сР	Brookfield
25°C <sup>5</sup>	1060	сР	Brookfield
25°C	3000	сР	Brookfield
Demold Time (25°C)	480 - 840	min	
Additional Information	Nominal Value	Unit	Test Method

Note: Physical properties obtained from test specimens post cured per recommended procedure. In order to achieve maximum physical properties, a post cure with heat is required. BJB recommends 24 hours at ambient temperature, 77°F (25°C), followed by 16 hours at 160°F (71°C).

NOTE	
1.	Part B
2.	Part A
3.	100g mass
4.	Part A
5.	Part B

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