

RapidVac™ VA-1500

Polyurethane Thermoset Elastomer

Innovative Polymers, Inc.

Message:

VA-1500 is a 50 shore A polyurethane elastomer formulated for hand-batch processing. Excellent physical properties can be obtained with a room temperature cure without the utilization of mercury, MOCA, or TDI. VA-1500 has excellent green strength for quick demold times.

General Information			
Features	Good Green Strength		
RoHS Compliance	RoHS Compliant		
Appearance	Tan		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
Cured	1.08	g/cm ³	
Hardener	1.08	g/cm ³	
Base Resin	1.18	g/cm ³	
Molding Shrinkage - Flow	0.10 to 0.30	%	ASTM D2566
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
	Mix Ratio by Volume: 100		
Hardener	Mix Ratio by Weight: 100		
	Mix Ratio by Weight: 40		
Resin	Mix Ratio by Volume: 37		
Demold Time	30 to 60	min	
Uncured Properties	Nominal Value	Unit	Test Method
Viscosity			
25°C ¹	0.60	Pa · s	
25°C ²	0.90	Pa · s	
25°C ³	1.3	Pa · s	
Curing Time ⁴	25	hr	
Gel Time	4.0 to 6.0	min	
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	45 to 55		ASTM D2240
Tensile Strength	2.41	MPa	ASTM D638
Tensile Elongation at Break	160	%	ASTM D638
Tear Strength	7.01	kN/m	ASTM D624

NOTE	
1.	Hardener
2.	Mixed
3.	Resin
4.	24 hours at 77°F + 1 hour at 150°F

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

