

# Prime 5490

Rigid Polyvinyl Chloride

Prime PVC®

## Message:

Prime 5490 is a Rigid Polyvinyl Chloride material. It is available in North America for extrusion. Primary attribute of Prime 5490: Impact Modified.

General Information			
Additive	Impact Modifier		
Features	Impact Modified		
	Low Die Swell		
Uses	Profiles		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2550	MPa	ASTM D638
Tensile Strength (Yield)	42.7	MPa	ASTM D638
Flexural Modulus	2900	MPa	ASTM D790
Flexural Strength (Yield)	79.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	71.1	°C	ASTM D648

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## Recommended distributors for this material

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